

hpm



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股份有限公司

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专注于切纸机42年
FOCUSED ON PAPER CUTTING MACHINE FOR 42 YEARS

中国切纸机行业标准制定者 Drafter for China Paper cutting machine Industry Standard

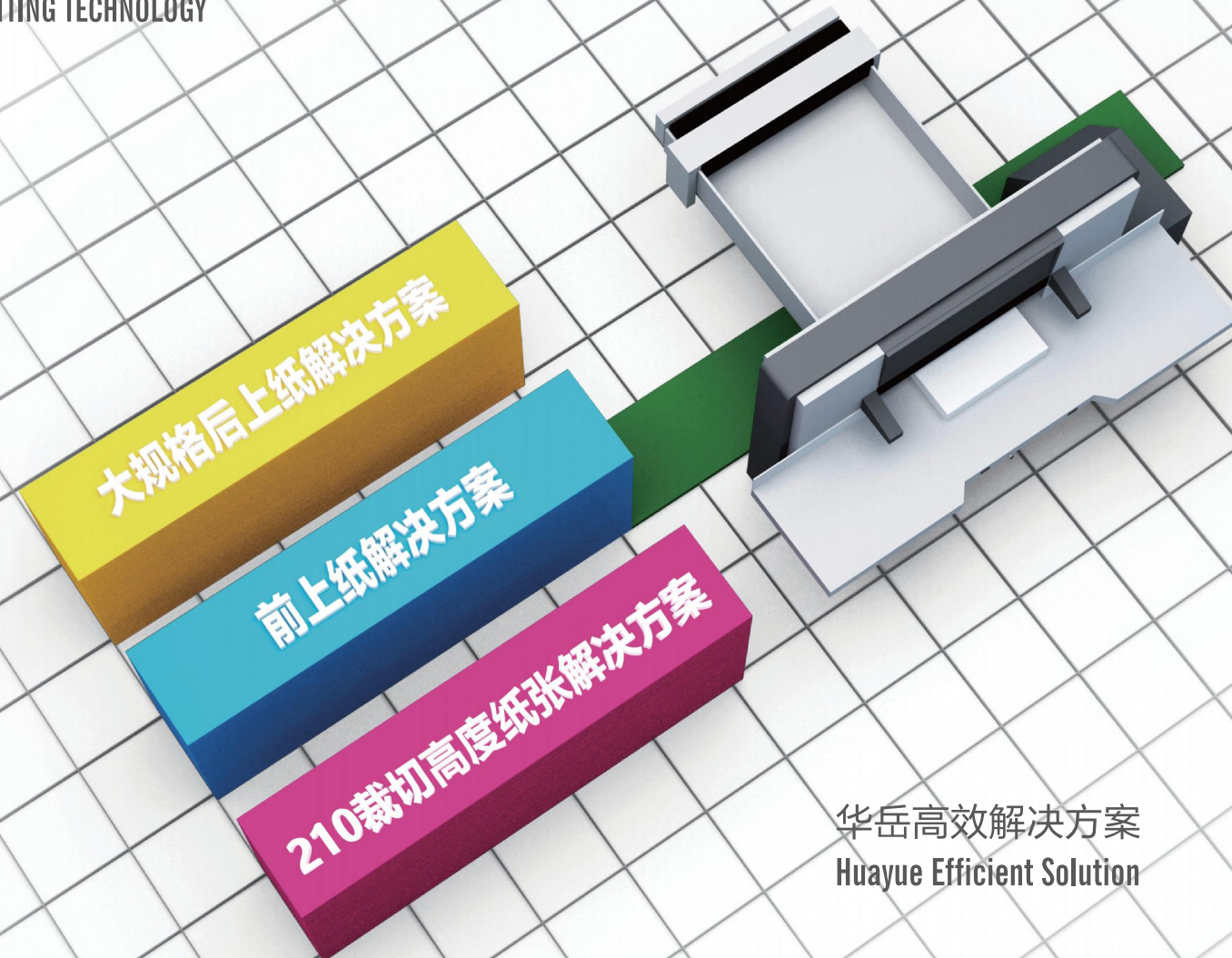
- 专业生产切纸机、翻转机及相关配套产品，42年生产历史。
- 切纸机、卸纸机、翻转机相关标准主要起草单位，获“全国印刷机械标准化技术委员会先进单位”的光荣称号。
- 连续16年被认定为国家级高新技术企业。
- 通过ISO9001质量管理体系认证、ISO14001环境管理体系认证、欧洲CE认证。
- 产品被列入国家火炬计划项目。
- 获“全国机械工业产品质量创新优秀奖”。
- 获“中国机械工业科学技术奖三等奖”。
- 获“全国印刷行业百佳科技创新成果奖”。
- 温州市专利示范企业，拥有有效的发明专利和实用新型专利多项。
- 获浙江制造标准品字标认定。
- 2021年入选数字经济库。
- 2024年评为隐形冠军企业。

依靠高新技术，依靠科学管理，确保产品一流，确保用户满意。
HIGH TECHNOLOGY, SCIENTIFIC MANAGEMENT, TOP QUALITY PRODUCT, CUSTOMERS' SATISFACTION.

- More than 42 years history for producing paper cutting machine, pile turner and auxiliary equipments.
- Main drafter for the national standard of paper cutting machine, stack unloader and pile turner , Awarded "Advanced unit of national committee of standardization of printing machinery".
- As National High-tech Enterprises since 2009.
- Passed ISO9001 Quality Management System, ISO14001 Environmental Management System and CE certification.
- Products were listed into National Torch Plan Program.
- Awarded "National Excellent Award for Quality Innovation of Machinery Industry Products".
- Awarded "National prize for mechanical industry technology".
- Awarded "National Prize for Printing Industry Technology Innovation achievements".
- City level patent modeling enterprise, Got many Invention Patents and patent of utility model.
- Awarded "Recognized as Zhejiang Made Standard Product".
- Selected into the Digital Economy Library in 2021.
- It will be rated as an invisible champion enterprise in 2024.



让裁切技术登上一个新台阶
NEW LEVEL FOR CUTTING TECHNOLOGY



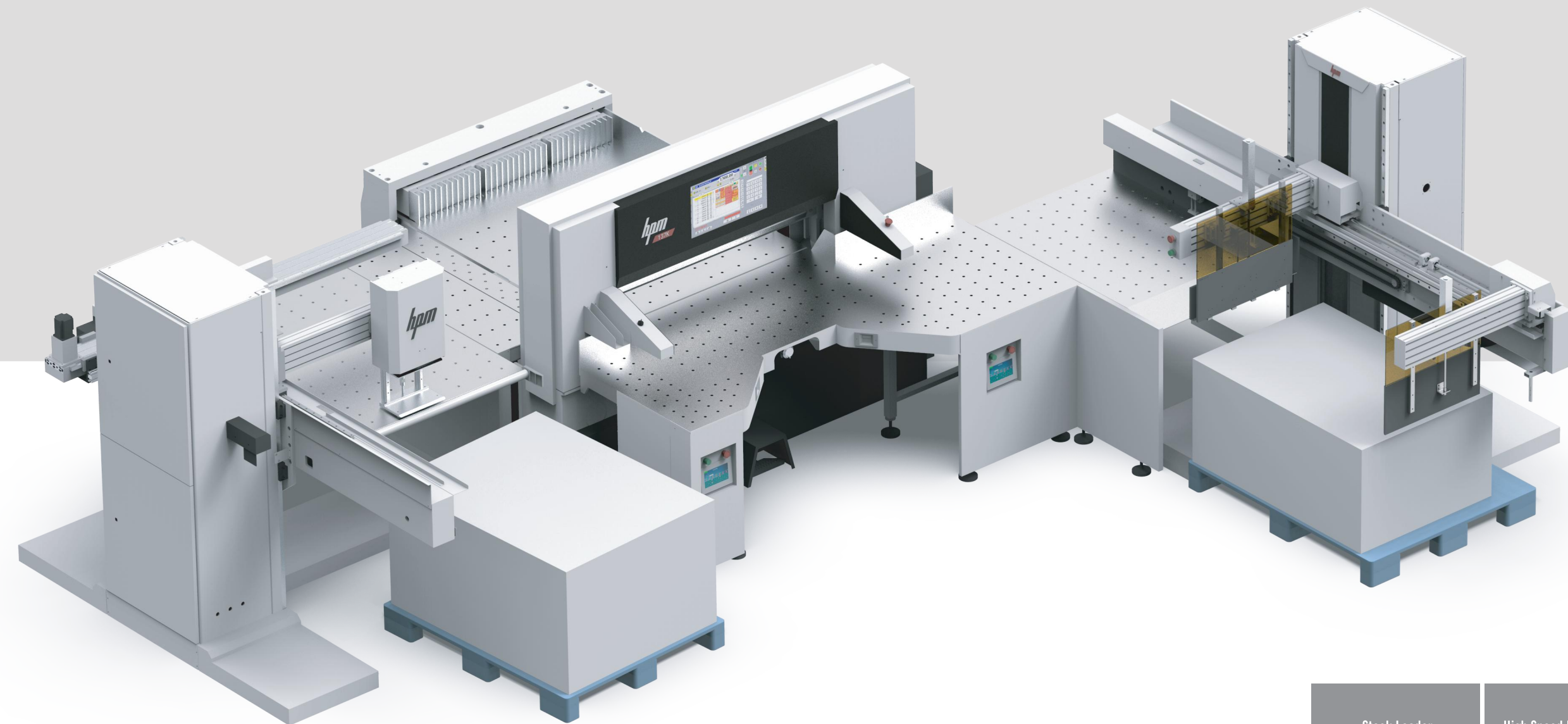
华岳高效解决方案
Huayue Efficient Solution

18%

全新方案，使企业
效益更提升，废料与能耗减少18%
New solutions to improve business efficiency ,
waste and energy consumption reduce by 18%

15%

华岳设备的裁切效率
比市面上的其他设备平均高出15%
The cutting efficiency of HPM machine is roughly
15% higher than other machines in the market



大规格纸张解决方案
Solution for Large Size paper

137/168/188 S22

标配PDF、JDF裁切系统及进口比例阀，面对名片裁切及多种类型纸品更加得心应手。

Standardized CIP4 cutting system and imported proportional valve for business card cutting and various types of paper products with high proficiency.

可承担各种印刷品的裁切生产任务，具有自动化程度高，生产效率高的特点。取纸机、卸纸机全部采用伺服升降系统，噪音低，精度高，维护成本低，寿命长。

Our machine, which is supermatic and highly efficient, can cut all kinds of printed materials. Stack loader and Stack unloader adopt servo system which is low noise, free maintenance and long life.

Stack Loader
智能取纸机

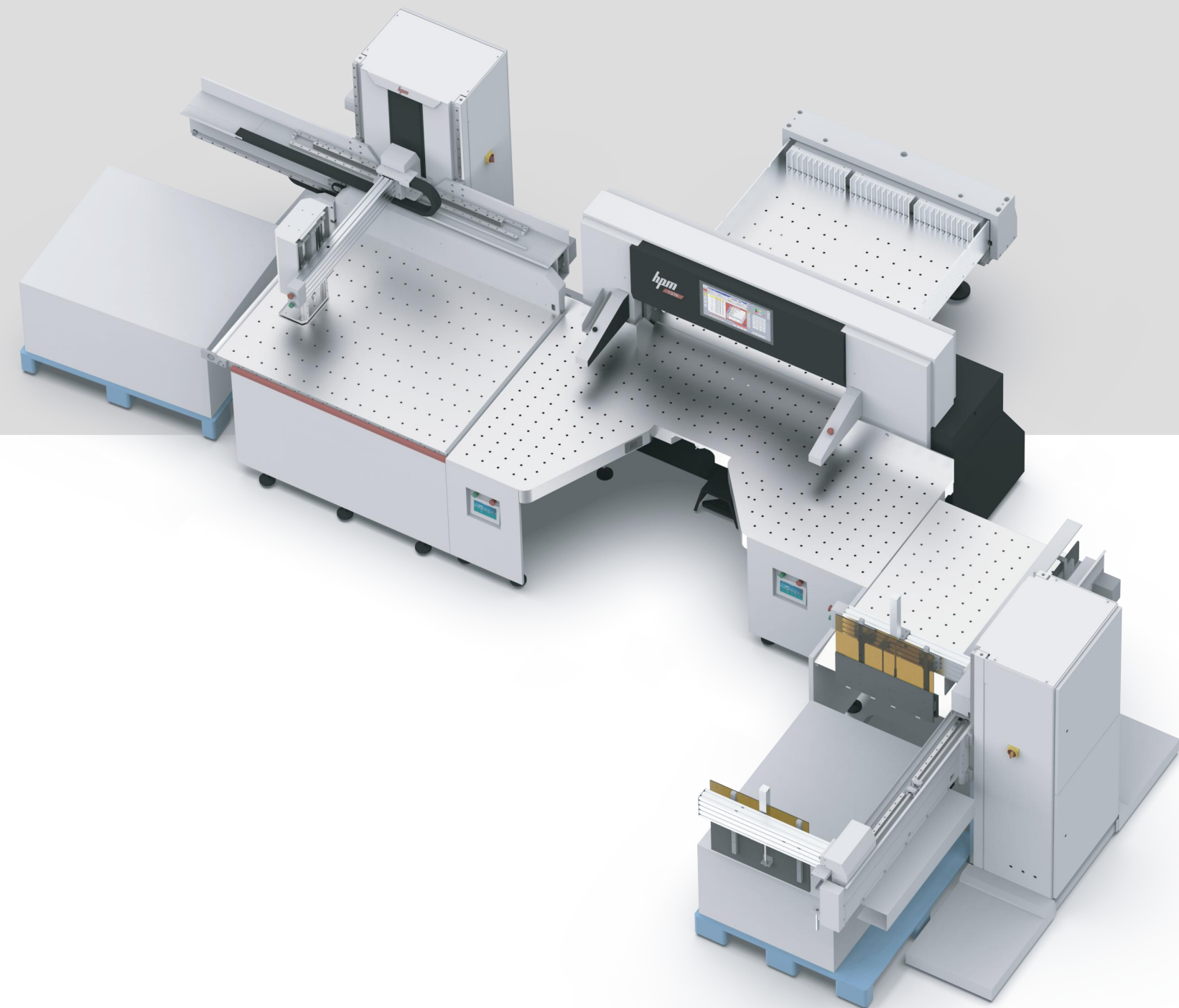
High Speed Paper Cutter
高速切纸机

Stack Unloader
智能卸纸机

裁切生产线
CUTTING SYSTEM

HPM-H

High Automation Level



210 裁切高度纸张解决方案
Solution for 210 cutting height Paper

137G S22

210mm的裁切高度，让裁切效率大幅提升，面对名片裁切及拼版印刷类纸品更加得心应手。

The cutting height of 210mm greatly improves the cutting efficiency for business card cutting and various types of paper products with high proficiency.

可承担各种印刷品的裁切生产任务，具有自动化程度高，生产效率高的特点。取纸机、卸纸机全部采用伺服升降系统，噪音低，精度高，维护成本低，寿命长。

Our machine, which is supermatic and highly efficient, can cut all kinds of printed materials. Stack loader and Stack unloader adopt servo system which is low noise, free maintenance and long life.

Stack Loader
智能取纸机

High Speed Paper Cutter
高速切纸机

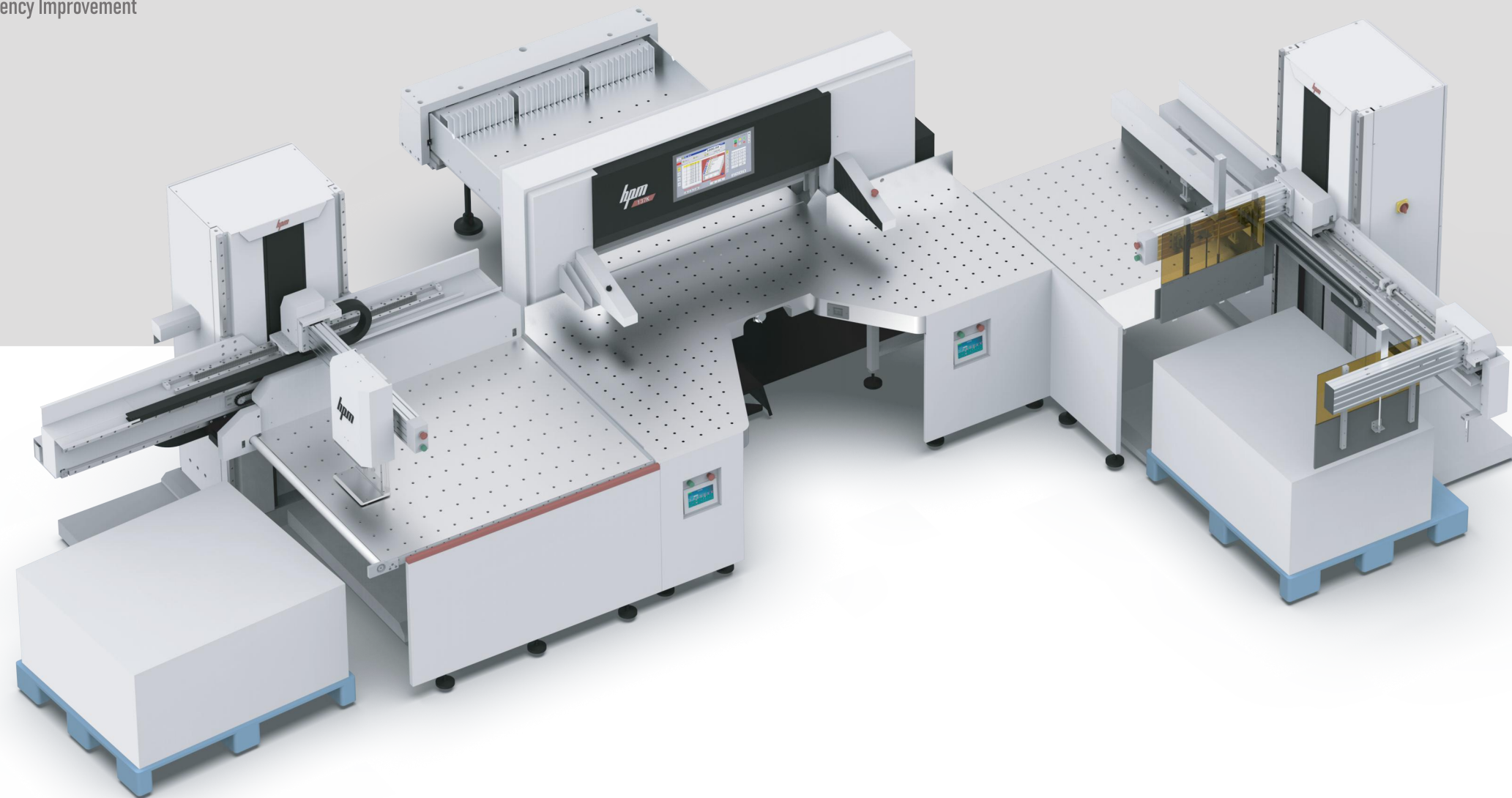
Stack Unloader
智能卸纸机

裁切生产线
CUTTING SYSTEM

HPM-L

High Automation Level

效率提升解决方案
Solution for Efficiency Improvement



可为用户提供HPM-L，HPM-I，HPM-U多种方案，
满足个性化需求。

Provide HPM-L, HPM-I and HPM-U solutions to meet individual need.

选配进口比例阀，面对多种类型纸品更加灵活。

Optional proportional valve, more flexible for different
kind of paper products

115/137/168/188 S19

将单独切纸机的产量
Increase the production of
individual cutters from

1
吨/小时
Ton/Hour



4
吨/小时
Ton/Hour

Stack Loader
智能取纸机

High Speed Paper Cutter
高速切纸机

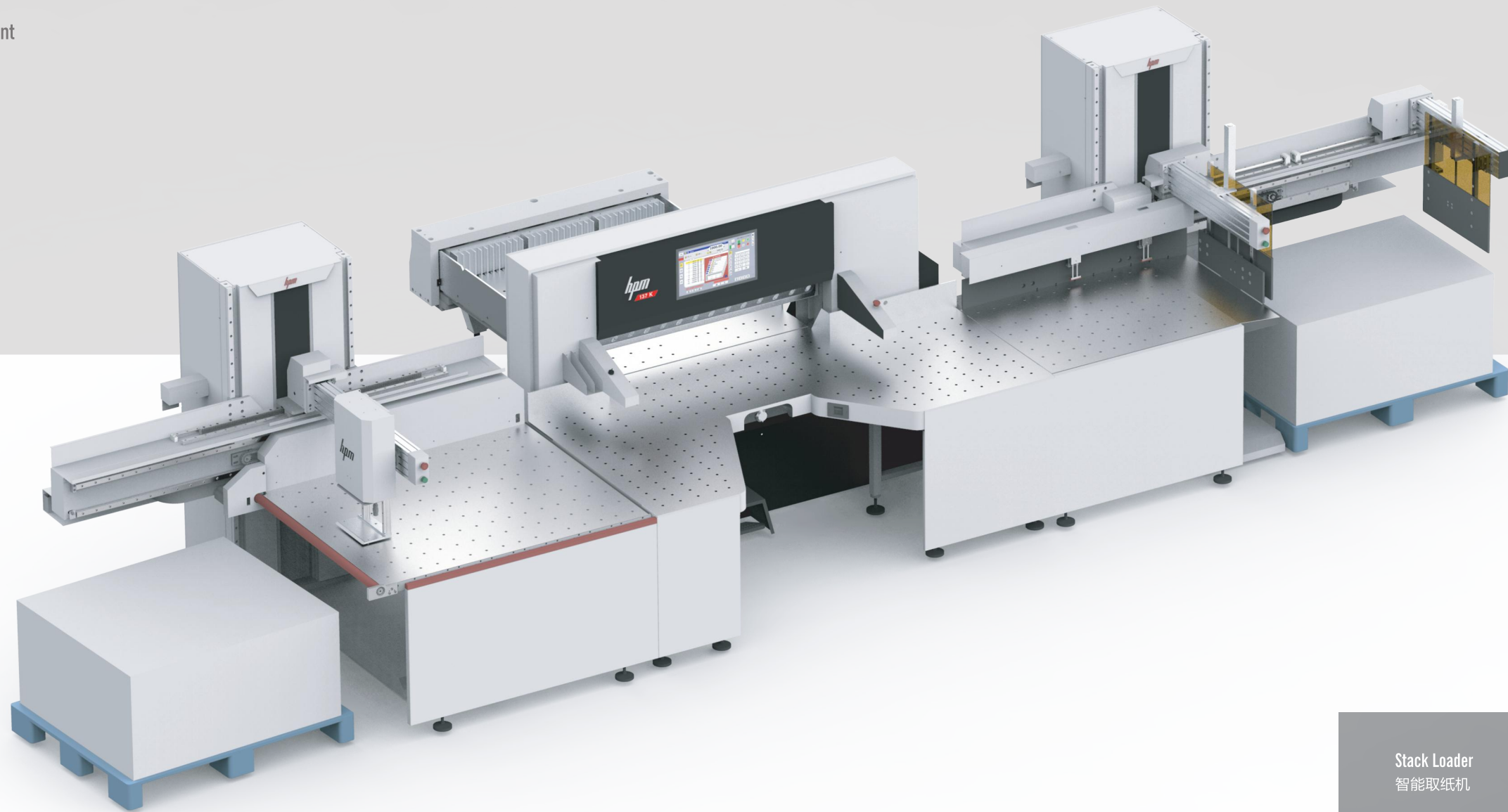
Stack Unloader
智能卸纸机

裁切生产线
CUTTING SYSTEM

HPM-L

High Automation Level

效率提升解决方案
Solution for Efficiency Improvement



可为用户提供HPM-L,HPM-I,HPM-U多种方案，
满足个性化需求。

Provide HPM-L, HPM-I and HPM-U solutions to meet individual needs.

115/137/168/188 S16

更多方案，
帮助您提升更多领域的工作效率

Various solutions help you to improve the
production efficiency

Stack Loader
智能取纸机

High Speed Paper Cutter
高速切纸机

Stack Unloader
智能卸纸机

裁切生产线
CUTTING SYSTEM

HPM-I

High Automation Level

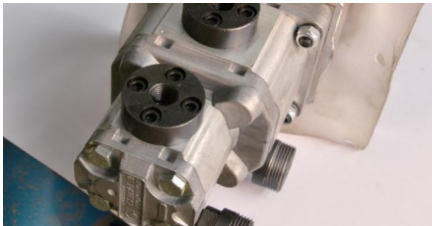
打造更安全的切纸机
BUILDING SAFER CUTTING MACHINE



1 电子刀锁安全装置
Electronic Knife Lock Safety Device



2 液压控制系统
Hydraulic System



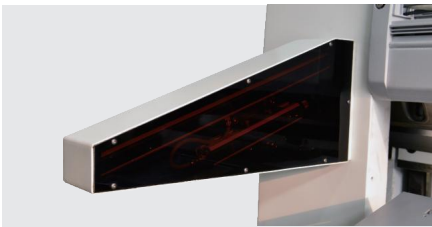
3 油泵
Oil Pump



4 进口比例阀（选配）
USA Or Italy Proportional Valve (optional)



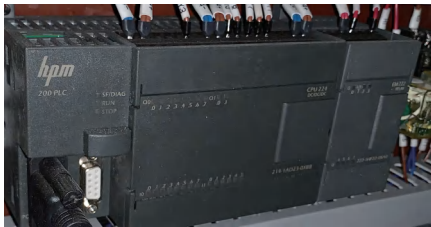
5 远程程控控制系统（选配）
Remote Control System(Optional)



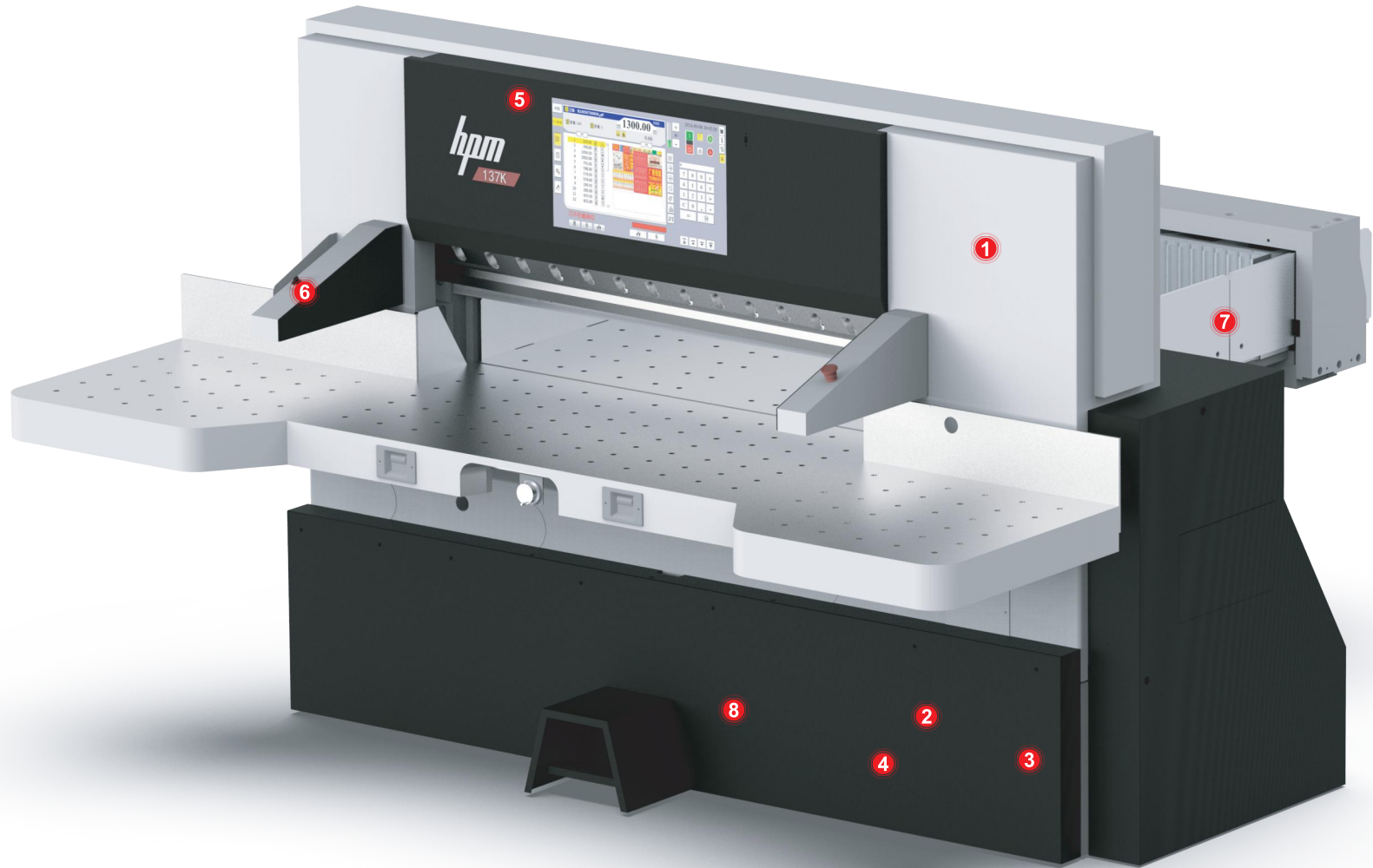
6 安全光电保护装置
Security Photoelectric Protection Device



7 汇川伺服电机
Inovance Servo Motor



8 HPM PLC



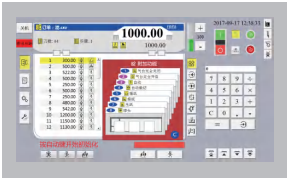


SQZK S16

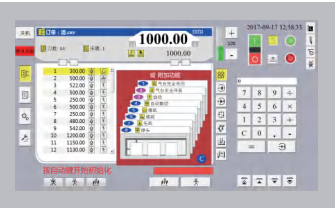
HPM S19 S22

可选配 S16,S19 ,S22 全触屏电脑

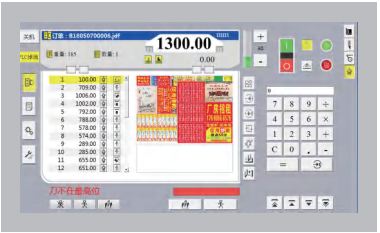
92 115 130 137 168 188



S16 全触屏电脑
16 inch full touch screen [optional]



S19 全触屏电脑
19 inch full touch screen [optional]



S22 全触屏电脑
22 inch full touch screen [optional]

1. 采用高端工业液晶全触摸显示屏，高稳定工业操作系统。
2. 主板采用意大利进口工业芯片，触摸屏实时响应，反应灵敏。
3. 具备信号放大功能，抗干扰强。避免驱动老化造成尺寸误差。
4. 刀前尺寸显示，方便校对裁切尺寸。
5. 支持200组程序，每组500刀。S22可支持无限组程序。
6. 加减乘除自由运算，时时输出程序。
7. 推纸器位置分辨率 $\pm 0.01\text{mm}$ ，采用闭环控制，电气定位误差不大于 $\pm 0.01\text{mm}$ ，无须定位误差调整，推纸器最大速度：
S16可达20m/min，S19可达32m/min，S22可达38m/min。
8. 具备相对当前位置的相对定位功能。
9. 微量补偿，快速修正因纸张变形而产生的程序误差。
10. 快速查找制定的刀数。
11. 气垫程序，每一刀气垫程序可编程。
12. 自动裁切信号的时间设定和取消。单独自动裁切按键密码启动。
13. 手动高低速快速切换。
14. 推纸程序，自动推出纸张，确保安全，提高操作效率。
15. 自动裁切可编程，示教编程。
16. 显示精度为0.01mm。
17. 订单管理可以输入中文，英文。多语言功能。
18. 手动、自动快速交叉操作，尽大地提高操作效率。
19. 信息提示，准确判断设备的状况。

1. Industrial full touch display screen , high stability industrial operating system.
2. The mainboard adopts industrial chips imported from Italy, with a touch screen that responds in real-time and responds sensitively
3. Equipped with signal amplification function and excellent anti-interference to avoid dimension errors due to drive aging.
4. Dimension in front of knife will be displayed to facilitate sizes for cutting.
5. Program storage capacity is 200 programs, each program can store 500 items cutting size.S22 Supports unlimited programs.
6. Computing with four operations, output programs in real time.
7. Position resolution of backgauge is 0.01mm, closed-loop control, the locating error is less 0.01mm; No need to adjust locating error. Max. backgauge speed: 20m/min for S16, 32m/min for S19, 38m/min for S22.
8. Equipment has relative positioning function relative to current position.
9. With minimal compensation, it can rapidly correct program errors due to paper distortions.
10. It can rapidly find out user-defined number of cutters.
11. Each air cushion program can be programmed.
12. The time of automatic cutting signals can be set up and cancelled, single automatic cutting can be started by inputting a password.
13. High and low speeds can be manually switched over rapidly.
14. A paper-pushing program is equipped to push paper automatically so as to guarantee safety and enhance operation efficiency.
15. Automatic cutting can be made as per instructed programming.
16. Display precision is 0.01mm.
17. Multiple languages such as Chinese and English are available for order management.
18. Manual and automatic operations can be rapidly switched over to enhance efficiency to the greatest extent.
19. Messages are equipped to make users judge equipment conditions correctly.

联接未来—电脑指挥人的时代 CONNECT TO THE FUTURE-INTELLECTUALIZED ERA

时间成本 TIME COST

可以提高35%效率。

Increase efficiency by 35%

传统合版 商务印刷10小时

智能化合版 商务印刷只需6.5小时

Traditional combined industrial printing for 10 hours

Intelligent combined industrial printing takes only 6.5 hours



HPM 137G S22 智能化合版工厂的首选

全球领先PDF、JDF裁切系统

137G-SERIES高强度裁切系统

把切纸机裁切程序设定时间减少为零 Reduce the setting time of cutting program to zero.



PDF、JDF裁切系统
PDF、JDF imposition cutting system



可以解析PDF、JDF格式的文件，
可以解析各种不规则拼版文件。
It can parse files in PDF、JDF format and other various irregular imposition files.



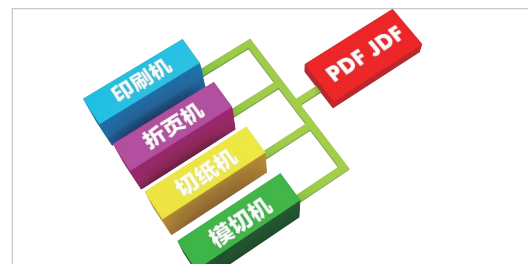
操作界面简洁明了,自动形成可视化的裁切程序跟动画指导功能，确保裁切过程零失误。
Operation interface is simple and clear. Visual cutting program and animation guidance could be created automatically. It will make sure there is no error taken place in cutting process.



HPM137G S22

- 针对商务合版裁切提供高达 **210mm** 的裁切高度。
- 采用G-SERIES高强度裁切系统。
- 标配智能PDF、JDF裁切系统，标配集成式进口比例阀。
- 500张名片一次裁切完成，效率达到普通切纸机两倍以上。

- Cutting height up to **210 mm** for Business Edition cutting.
- G-SERIES high-strength cutting system.
- Standard Intelligent PDF、JDF System, Standard Integrated Imported Proportional Valve.
- 500 business cards are cut at one time, the efficiency is more than twice of ordinary paper cut.



拼版以后生成的文件可以兼容广泛的智能化设备。
The cutting file created by imposition is compatible with various intelligent device.



支持无线WIFI，和有线网络，直接从拼版电脑读取文件，解析。预留网线插口,避免U盘拷文件的麻烦。
Wifi and wireline networks are both available. It can read and parse files directly from imposition computer. A network socket is reserved for data transmission.

裁切生产线

Cutting System

QZ1450F

XZ1050S

智能取纸机采用伺服系统，配合高精度减速机定位精准。

伺服取纸辊可迅速将纸张按设定高度分离抓取至工作台。

采用液压升降系统，维护成本低、寿命长。

专利底座(实用新型专利号ZL201921582434.1) 确保整机稳定。

- Stack loader adopts servo system,with high precision reducer positioning accuracy.
- Transfer the paper sheets according to the set height from paper stack to the work table automatically by paper roll.
- Hydraulic lifting system has low maintenance and long service life.
- Patent base ensures the stability of the whole machine.

智能卸纸机采用伺服系统，配合高精度减速机定位精准。

卸纸机具有自动居中卸纸功能，将纸张成品堆叠整齐。

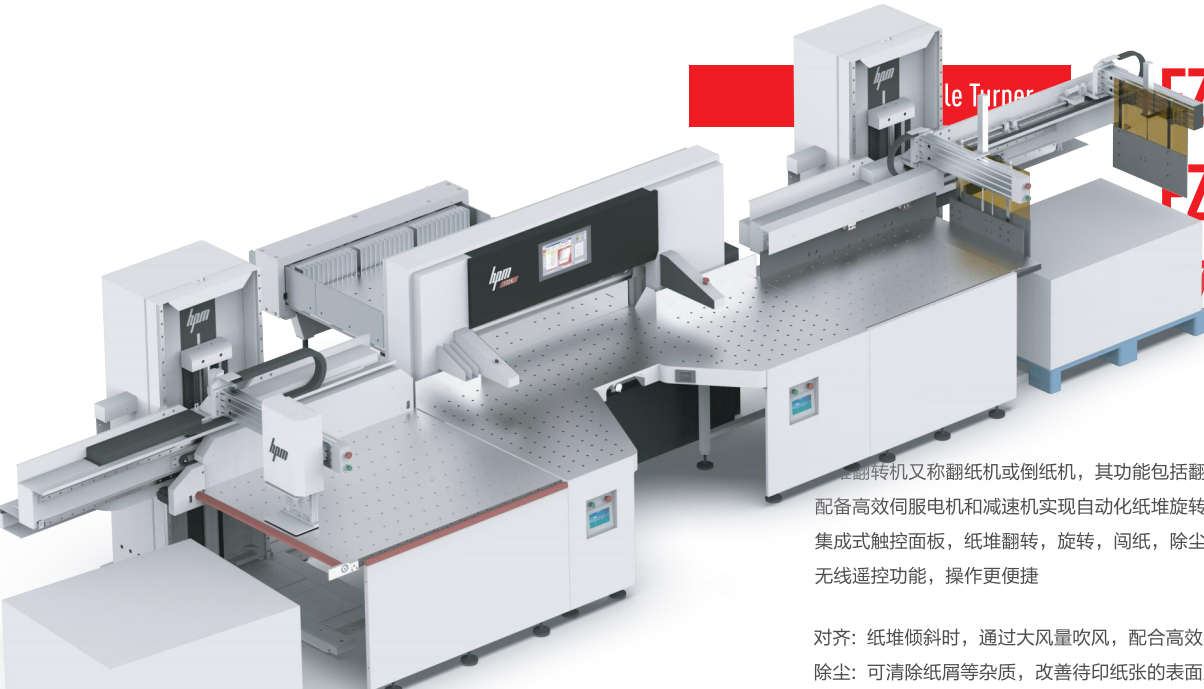
采用液压升降系统，维护成本低、寿命长。

专利底座(实用新型专利号ZL201921582434.1) 确保整机稳定。

- Stack unloader adopts servo system,with high precision reducer positioning accuracy.
- Stack unloader has the function of automatic center unloading , stack the finished paper neatly.
- Hydraulic lifting system has low maintenance and long service life.
- Patent base ensures the stability of the whole machine.

智能取纸机	Model	QZ1450F	
上纸方式	Loading Pattern	前上纸	Front
台面尺寸	Plate Size	mm	1300×1600
最大取纸规格	Max. Loading Size	mm	1100×1280
最小取纸规格	Min. Loading Size	mm	450×560
最大单次取纸高度	Max. Loading Height	mm	165
最大堆纸高度(含托盘)	Max. Stacking Height(with pallet)	mm	1600
最大载重量	Max.Carrying Capacity	kg	350
供气要求	Air Demand	MPa	0.6
整机功率	Main Power	kw	5
取纸时间	Loading Time	sec	25~40
用气量	Air Consumption	L/min	3
纸张最薄克数	Paper gram(min)	g	50
机器净重	Net Weight	kg	1850
机器毛重	Gross Weight	kg	1950
机器尺寸	Machine Size[L×W×H]	mm	2773×2323×2060
包装尺寸	Packing Size[L×W×H]	mm	2730×2280×2240

智能卸纸机	Model	XZ1050S	
卸纸方式	Unload type	双夹板	Double Plate
台面尺寸	Plate size	mm	940×1340
最大卸纸规格	Max. Paper Size	mm	900×1300
最小卸纸规格	Min. Paper Size	mm	300×400
最大单次卸纸高度	Max. Layer Height	mm	165
最大卸纸高度(含托盘)	Max. Layer Height(with pallet)	mm	1600
最大载重量	Max.Carrying Capacity	kg	350
供气要求	Air Demand	MPa	0.6
整机功率	Main Power	kw	4.3
卸纸时间	Unloading Time	sec	20-35
用气量	Air Consumption	L/min	3
纸张最薄克数	Paper gram(min)	g	50
机器净重	Net Weight	kg	1650
机器净重	Gross Weight	kg	1750
机器尺寸	Machine Size[L×W×H]	mm	3164×1782×2060
包装尺寸	Packing Size[L×W×H]	mm	3180×2080×2240



纸堆翻转机

FZ130A

FZ150A

FZ170A

纸堆翻转机又称翻纸机或倒纸机，其功能包括翻纸、吹风、清除杂质、干燥、对齐和闯纸

配备高效伺服电机和减速机实现自动化纸堆旋转操作，配合增强型的液压系统，大幅提高纸堆操作工效

集成式触控面板，纸堆翻转，旋转，闯纸，除尘等功能全部可以在一个操作面板上完成

无线遥控功能，操作更便捷

对齐：纸堆倾斜时，通过大风量吹风，配合高效震动闯纸，纸堆快速对齐

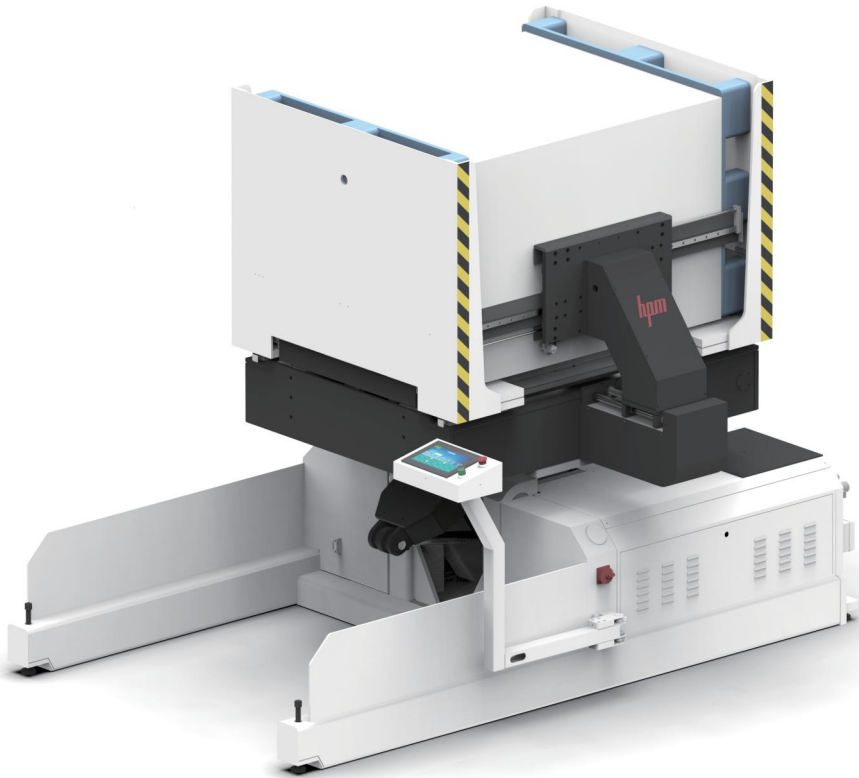
除尘：可清除纸屑等杂质，改善待印纸张的表面质量

效率：由于纸张表面质量的改善，印刷机速度可提高3~5%

长效：减少纸屑等杂质进入印刷机，延长印刷机的寿命，提高成品率2~3%

干燥：清除喷粉、加快油墨干燥，快速减少印张油墨溶剂气味，防止粘张、背后蹭脏等问题

- Alignment: when the paper pile is tilted, the paper stack can be aligned quickly by blowing with large air volume and high-efficiency vibration.
- Dust removal: remove paper scraps and other impurities, improve the surface quality of the paper to be printed.
- Efficiency: due to the improvement of paper surface quality, the speed of printing machine can be increased by 3-5%.
- Long term: greatly reduce the paper wool, paper scraps and other impurities into the printing machine, prolong the life of the printing machine
- Products: the rate of waste and defective products decreased due to impurities such as paper wool and paper scraps, which can increase the yield by 2-3%.
- Drying: remove powder spray, speed up ink drying, quickly reduce printing ink solvent smell, prevent sticking, back rub dirty and other issues.



型号	Model	FZ130A		FZ150A	FZ170A
功能特点	Features	全自动翻转，旋转带吹气，震动 Turn over,Rotate, with air,Jogger		全自动翻转，旋转带吹气，震动 Turn over,Rotate, with air,Jogger	全自动翻转，旋转带吹气，震动 Turn over,Rotate, with air,Jogger
夹板最大宽度	Plate Width	mm	1450	1650	1850
纸张最大规格	Max.Paper Size	mm	1300×1000	1500×1150	1700×1300
纸张最小规格	Min.Paper Size	mm	500×400	600×500	600×500
最大纸堆高度 （含两个垫板）	Max.Layer Height (with two pallets)	mm	1600	1680	1680
最小纸堆高度 （含两个垫板）	Min.Layer Height (with two pallets)	mm	800	800	800
最大载重量	Max.Carrying Capacity	kg	1800	2300	3000
运行总功率	Gross Power	kw	18	30	40
机器净重	Net Weight	kg	3900	4950	5500
机器毛重	Gross Weight	kg	4300	5450	6000
机器尺寸	Machine Size[L×W×H]	mm	3180×2580×2510	3980×2880×2850	4140×3100×3000
包装尺寸	Packing Size[L×W×H]	mm	3170×2500×2030	3550×2800×2110	3780×2930×2110

智能取纸机

Stack Loader

QZ 1450K

QZH 1450K

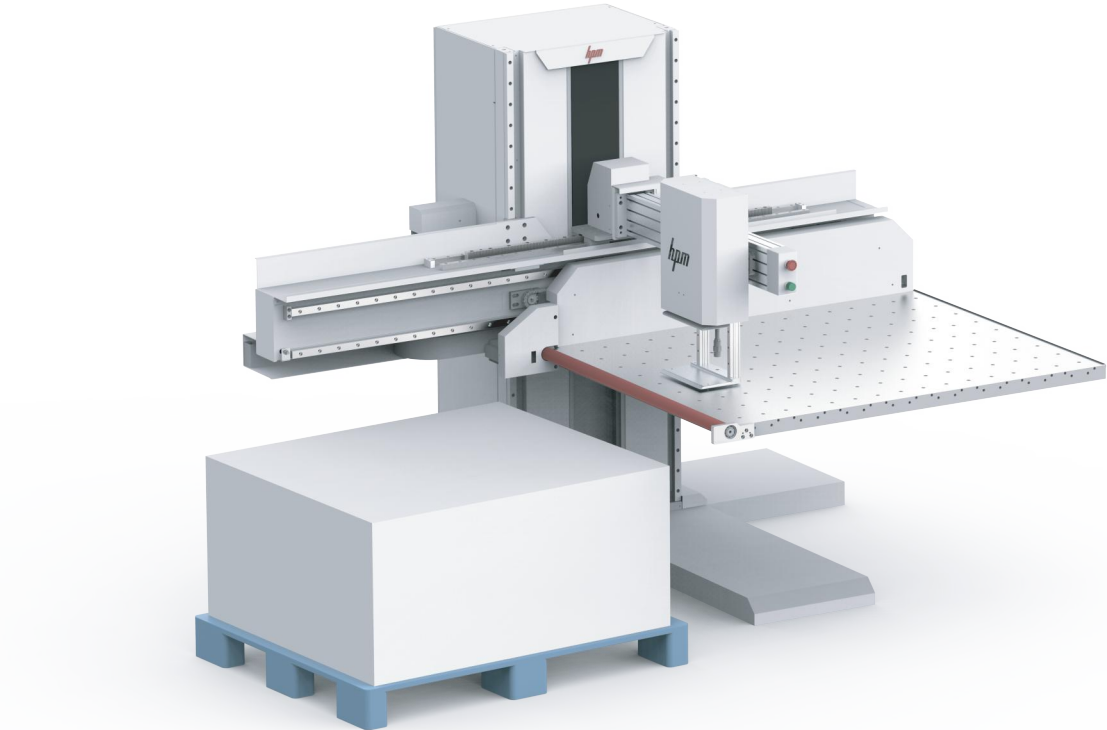
QZ 1650K

QZH 1650K

上下运动采用伺服系统，加减速的动态响应快，高精度减速机定位精准
光电位置检测，自动检测纸张的高度
工作台装有安全触边装置，在机器运动中防止意外撞击，确保安全
镀铬工作台具备吹气结构，减少纸张底部摩擦力，推纸及卸纸更轻松
整体框架式焊接方钢结构底座，整体机架扎实，确保整机长期工作稳定

伺服取纸机特点：
伺服取纸辊可迅速将纸张按设定的高度分离抓取至工作台
采用参数化设置界面，确保厚纸、薄纸、滑纸等各类纸张均可顺畅取纸
夹纸功能采用气动装置，对不同的纸张，夹紧力度可调

- The up and down movement adopts a servo system, with fast dynamic response speed for acceleration and deceleration, and precise positioning with high-precision reducer
- Photoelectric position detection, automatic detection of paper height
- The workbench is equipped with safety edge devices to prevent accidental impacts during machine movement and ensure safety
- The chrome plated workbench has an air blowing structure to reduce the friction at the bottom of the paper, making it easier to push and unload paper
- Integrated frame welded square steel structure base, solid overall frame, ensuring long-term stable operation of the entire machine
- Features of servo loader:
The servo paper picking roller can quickly separate and grab the paper according to the set height to the workbench
- Using a parameterized setting interface to ensure smooth paper retrieval for various types of papers such as thick paper, thin paper, and slide paper
- The paper clamping function adopts a pneumatic device, and the clamping force can be adjusted for different types of paper



智能取纸机	Model		QZ1450K	QZ1650K	QZH1450K	QZH1650K
上纸方式	Loading Pattern		前上纸 Front	前上纸 Front	后上纸 Rear	后上纸 Rear
台面尺寸	Plate Size	mm	1300×1600	1600×2000	1300×1600	1600×2000
最大取纸规格	Max. Loading Size	mm	1100×1280	1300×1700	1020×1300	1320×1680 (配168切纸机) 1320×1800 (配188切纸机)
最小取纸规格	Min. Loading Size	mm	450×560	520×620	450×560	520×620
最大单次取纸高度	Max. Loading Height	mm	165	165	165	165
最大堆纸高度(含托盘)	Max. Stacking Height (with pallet)	mm	1600	1600	1600	1600
最大载重量	Max.Carrying Capacity	kg	350	450	350	450
供气要求	Air Demand	MPa	0.6	0.6	0.6	0.6
运行总功率	Gross Power	kw	4.6	5.7	5.3	6.4
取纸时间	Loading Time	sec	25-40	25-40	25-40	25-40
用气量	Air Consumption	L/min	3	3	3	3
纸张最薄克数	Paper gram(min)	g	50	50	50	50
机器净重	Net Weight	kg	1600	2350	1650	2400
机器毛重	Gross Weight	kg	1900	2650	1950	2700
机器尺寸	Machine Size(L×W×H)	mm	2773×2323×2060	3192×2570×2060	2900×2310×2060	3192×2570×2060
包装尺寸	Packing Size(L×W×H)	mm	2730×2280×2240	3120×2720×2350	2880×2280×2240	3120×2720×2350

智能卸纸机

Stack Unloader

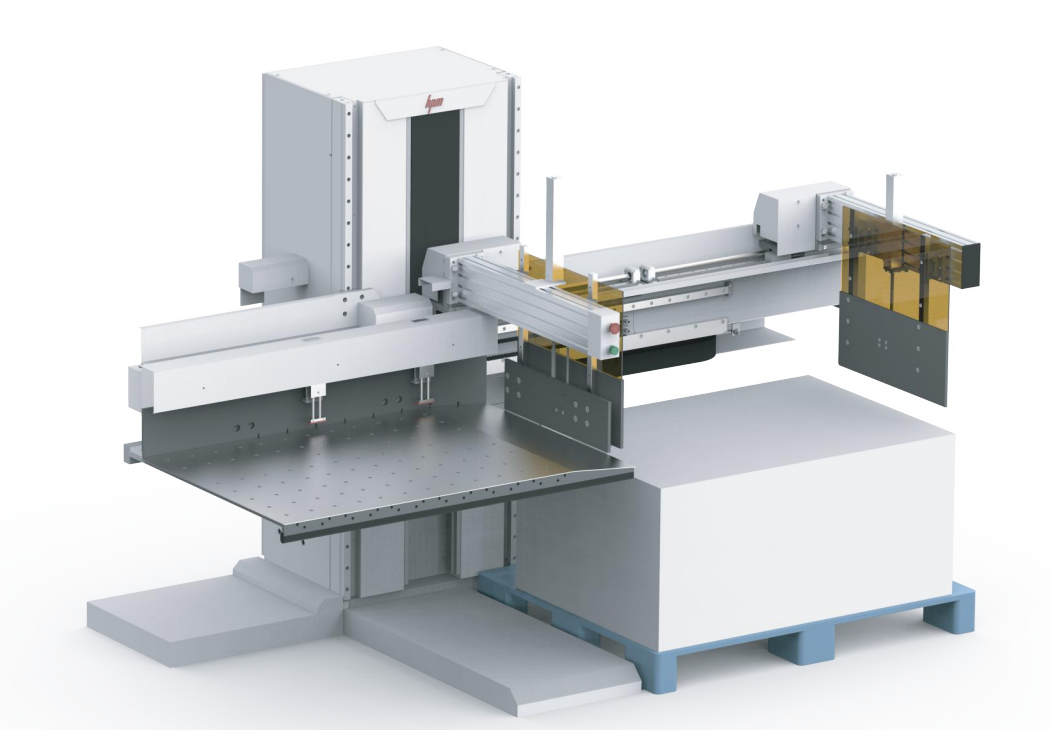
XZ 1050K

XZ 1650K

上下运动采用伺服系统，加减速的动态响应快，高精度减速机定位精准
光电位置检测，自动检测纸张的高度
工作台装有安全触边装置，在机器运动中防止意外撞击，确保安全
镀铬工作台具备吹气结构，减少纸张底部摩擦力，推纸及卸纸更轻松
整体框架式焊接方钢结构底座，整体机架扎实，确保整机长期工作稳定

伺服卸纸机特点：
卸纸机具有自动居中、靠左、靠右卸纸功能，将纸张成品堆叠整齐
减少操作人员劳动强度的同时，提高效率

- The up and down movement adopts a servo system, with fast dynamic response speed for acceleration and deceleration, and precise positioning with high-precision reducer
- Photoelectric position detection, automatic detection of paper height
- The workbench is equipped with safety edge devices to prevent accidental impacts during machine movement and ensure safety
- The chrome plated workbench has an air blowing structure to reduce the friction at the bottom of the paper, making it easier to push and unload paper
- Integrated frame welded square steel structure base, solid overall frame, ensuring long-term stable operation of the entire machine
- Features of servo unloader:
The unloader has automatic center, left, and right unloading functions, which stack the finished paper products neatly
- Reduce the labor intensity of operators while improving efficiency



型号	Model		XZ1050K	XZ1650K
卸纸方式	Unloader type		双夹板 Double Plate	双夹板 Double Plate
台面尺寸	Plate size	mm	940×1340	1300×2040
最大卸纸规格	Max.Paper Size	mm	900×1300	1270×1650
最小卸纸规格	Min..Paper Size	mm	300×400	300×400
最大单次卸纸高度	Max.Layer Height	mm	165	165
最大卸纸高度(含托盘)	Max.Layer Height(with plate)	mm	1600	1600
最大载重量	Max.Layer Weight	kg	350	450
供气要求	Air Demand	MPa	0.6	0.6
运行总功率	Gross Power	kw	3.9	4.8
卸纸时间	Unloader time	sec	20-35	25-35
用气量	Air Consumption	L/min	3	5
机器净重	Net Weight	kg	1500	2400
机器毛重	Gross Weight	kg	1800	2700
机器尺寸	Machine Size(L×W×H)	mm	3076×1782×2060	4030×2250×2060
包装尺寸	Packing Size(L×W×H)	mm	3180×2080×2240	3960×2400×2350

升降机 Stack Lift

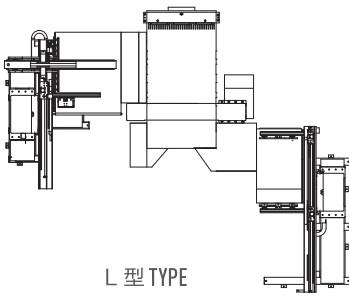
SJ1000/1500

- 裁切生产线、印刷机配套设备，实现纸堆的升降;
 - 手动和自动两种操作模式控制升降台，上升下降;
 - 升降台的最大提升高度≤900mm;
-
- Supporting equipment for cutting system and printer,to make the paper stack lift and down.
 - Two operation modes (Manual and Automatic) control pallet lift and down.
 - Max. height of Pallet move:900mm.

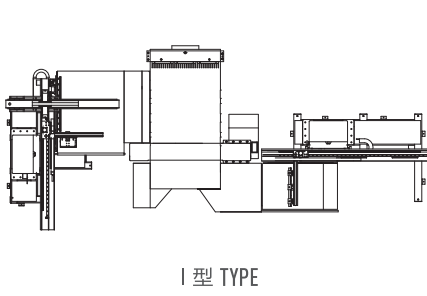
型号	Model		SJ1000	SJ1500
升降台最大长度 (L)	Max. Length of Pallet(L)	mm	1355	1690
		inch	53.3	64.5
升降台最大宽度 (W)	Max. Width of Pallet(W)	mm	997	1220
		inch	39.3	46
升降台升降高度	Max. Height of Pallet move	mm	900	900
		inch	35.4	35.4
最大载重量	Max. Loading Capacity	kg	1500	2000
运行总功率	Gross Power	kw	1.5	1.5
机器净重	Net Weight	kg	710	810
机器毛重	Gross Weight	kg	870	970
包装尺寸	Packing Size(L×W×H)	mm	1970×1670×1750	2220×1920×1750

大规格纸张解决方案

Solution for large size paper



L 型 TYPE

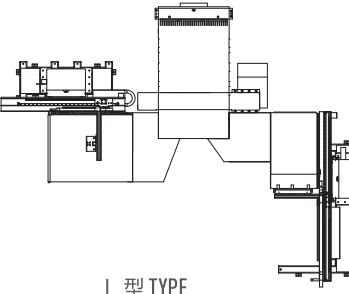


I 型 TYPE

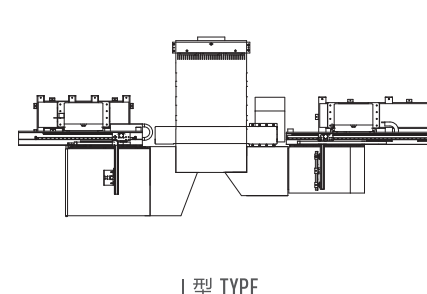
切纸机 Paper Cutter	取纸机 Loader	卸纸机 Unloader	长×宽(L型) LxW (L Type)	长×宽(I型) LxW (I Type)	
HPM137	QZH1450K	XZ1050K	6694×5769	8094×3360	mm
HPM168	QZH1650K	XZ1650K	7437×6815	9879×4020	mm
HPM188	QZH1650K	XZ1650K	7628×6875	10079×4080	mm

效率提升解决方案

Solution for efficiency improvement



L 型 TYPE

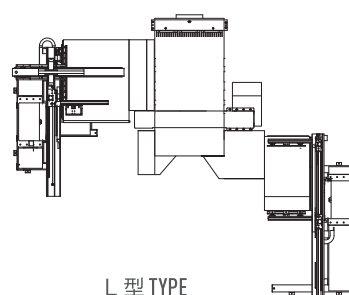


I 型 TYPE

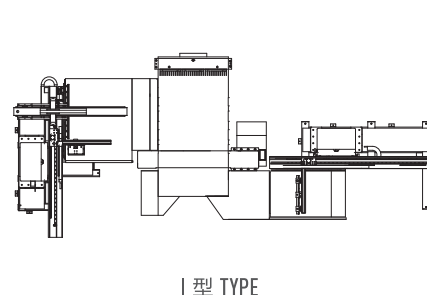
切纸机 Paper Cutter	取纸机 Loader	卸纸机 Unloader	长×宽 (L型) LxW (L Type)	长×宽 (I型) LxW (I Type)	
HPM137	QZ1450K	XZ1050K	7227×5570	8629×3465	mm
HPM137	QZ1450F	XZ1050S	7227×5570	8629×3465	mm
HPM168	QZ1650K	XZ1650K	8072×6565	10524×4060	mm

210裁切高度纸张解决方案

Solution for 210 cutting height paper



L 型 TYPE



I 型 TYPE

切纸机 Paper Cutter	取纸机 Loader	卸纸机 Unloader	长×宽 (L型) LxW (L Type)	长×宽 (I型) LxW (I Type)	
HPM137G	QZ1450GK	XZ1050GK	7208×5548	8988×3494	mm
HPM137G	QZH1450GK	XZ1050GK	7302×5688	8711×3745	mm

技术参数

Technical parameter

型号	Model		66	92	115	130L/130	137	137T	137G	168	188	137后上纸	168后上纸	188后上纸
最大裁切宽度	Max. Cutting Width	cm	67	92	115	130	137	137	137	168	188	137	168	188
		inch	26.4	36.2	45.3	51.2	53.9	53.9	53.9	66.1	74	53.9	66.1	74
最大裁切长度	Max. Cutting Length	cm	67	92	115	130	145	145	145	168	188	160	190	200
		inch	26.4	36.2	45.3	51.2	57.1	57.1	57.1	66.1	74	63	74.8	78.7
最大裁切高度	Max. Cutting Height	cm	8.6	13	16.5	13/16.5	16.5	16.5	21	16.5	16.5	16.5	16.5	16.5
		inch	3.4	5.1	6.5	5.1/6.5	6.5	6.5	8.3	6.5	6.5	6.5	6.5	6.5
最小裁切长度 [不带托板]	Min. Cutting Size (without false clamp plate)	cm	2	2.5	3	3	3	3	3	3	6.5	3	3	29
		inch	0.8	1	1.2	1.2	1.2	1.2	1.2	1.2	2.6	1.2	1.2	11.4
最小裁切长度 [带托板]	Min. Cutting Size (with false clamp plate)	cm	5	9	9	9	9	9	9	9	9	9	9	29
		inch	2	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	11.4
工作台前伸长度	Front Table Length	cm	67	63.2	72	73	73	73	73	75	75	73	75	75
		inch	26.4	24.9	28.3	28.7	28.7	28.7	28.7	29.5	29.5	28.7	29.5	29.5
最大压纸压力	Max. Clamp Pressure	N	15000	35000	40000	40000	45000	52000	52000	60000	70000	45000	60000	70000
裁切速度	Cutting Speed	time/min	20	45	46	46	46	46	46	46	46	46	46	46
主电机	Main Motor	KW	3	3	4	4	4	5.5	5.5	5.5	5.5	4	5.5	5.5
运行总功率	Gross Power	KW	3	4.3	5.6	5.6	5.6	7.55	8.1	9	9	6.45	9.85	9.85
机器净重	Net Weight	Kg	850	2300	3650	3600/3800	3900	5300	5300	5800	6300	3900	5800	6300
机器毛重	Gross Weight	Kg	1000	2500	4050	4000/4200	4300	5800	5800	6500	7000	4300	6500	7000
包装尺寸	Packing Size (L×W×H)	cm	206×146×175	228×140×188	285×175×202	300×175×202	300×175×202	330×205×228	330×205×233	360×205×215	380×205×235	300×175×202	360×205×215	380×205×235

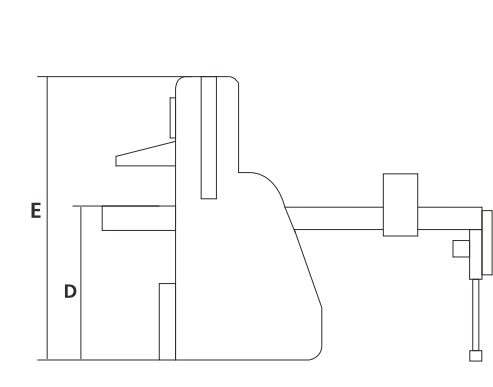
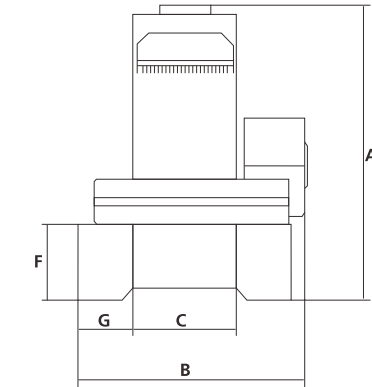
※ 最大裁切长度指裁切刀口位置至推纸器最大距离，后上纸切纸机上纸尺寸需根据配套取纸机而定，请另询。

※ The maximum cutting length refers to the maximum distance from the cutting line position to the backgauge. The size of the paper on the rear paper cutting machine needs to be determined according to the matching stack loader. Please inquire separately.

机器 尺寸

Machine Size

Model		A	B	C	D	E	F	G
66	cm	182.7	140.4	67	90	148.5	50	23.4
	inch	72	55.3	26.4	35.4	58.5	19.7	9.2
92	cm	215	232	92	90	157	60	70
	inch	84.6	91.3	36	35.4	61.8	23.6	27.6
115	cm	259.7	265	115	90	172	70	75
	inch	102.2	104.3	45	35.4	67.7	27.6	29.5
130L/130	cm	275.5	280	130	90	169/172	70	75
	inch	108.5	110.2	51.2	35.4	66.5/67.7	27.6	29.5
137	cm	285.5	287	137	90	172	70	75
	inch	112.4	113	54	35.4	67.7	27.6	29.5
137G	cm	283.5	337	137	90	185	100	120
	inch	111.6	132.7	54	35.4	72.8	39.3	47.2
137T	cm	286.5	303	137	90	180	70	75
	inch	112.8	119.3	54	35.4	70.8	27.6	29.5
168	cm	313	368	168	90	178	75	100
	inch	123.2	144.9	66.1	35.4	70	29.5	39.4
188	cm	346	388	188	90	178	75	100
	inch	136.2	152.8	74	35.4	70	29.5	39.4



※ 样册包装尺寸为出口型，国内数据差异不再列出

※ The packaging size of the sample booklet is for export purposes, and differences in domestic data will no longer be listed.

※ 数据仅供参考，机型数据更新不再另行通知，以出厂实际为准，本公司拥有最终解释权。

※ The data is for reference only, and updates to the model data will not be notified separately. The actual factory situation shall prevail, and our company has the final interpretation right.

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